

High-Pressure Pipes made from Polyethylene

HexelOne® HexelOne® SLM

Product Range



egeplast

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HexelOne®
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Edition 09/2023



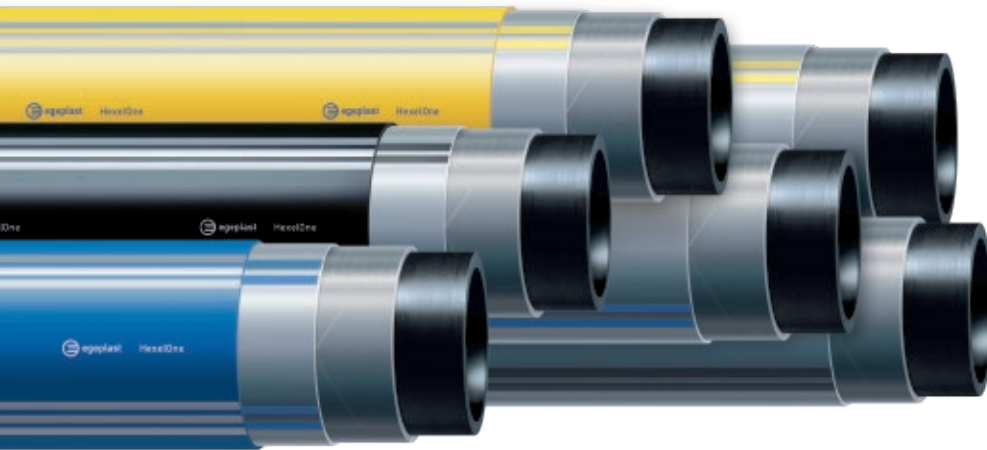
egeplast

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1 Product Description

egeplast polyethylene high pressure pipes



Pipes for drinking water – gas pipes – wastewater pipes – industrial applications

The HexelOne® pipe is a self-reinforced high pressure pipe, a mono-composite made solely from polyethylene. This reinforcement makes new areas of application possible in the “raised pressure” area, in other words operating pressures above those in the applications previously covered by PE pipes up to now.

Operating pressures of HexelOne® “Raised Pressure”

In the case of homogeneous pressure pipes the long-term durability of the material, e.g. PE 100, is the decisive dimensioning parameter that has been used to determine the operating pressures that are common today for the SDR 11 pipe range, which are max. 16 bar for drinking water and 10 bar for gas pipelines (at 20°C and with a safety factor of $C = 1.25$ for drinking water and 2 for gas). The use of HexelOne® pipes from the Raised Pressure range enables the operating pressure to be almost doubled.

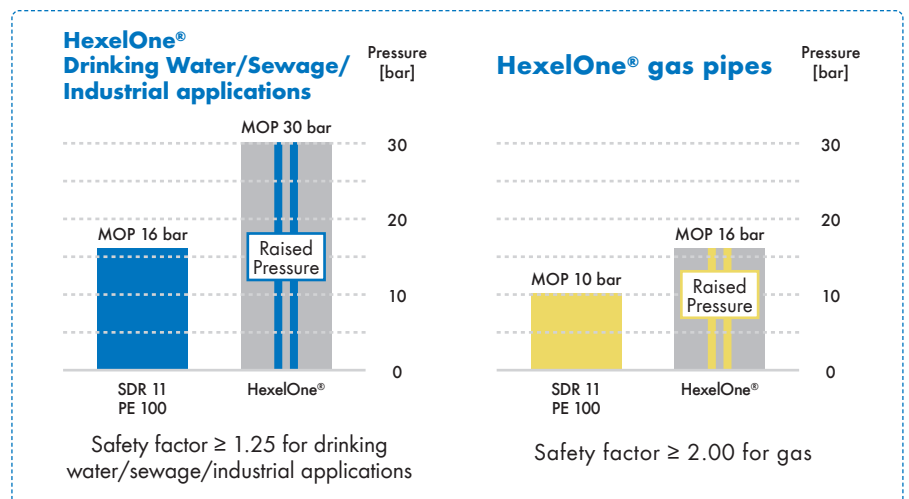


Fig. 1.1

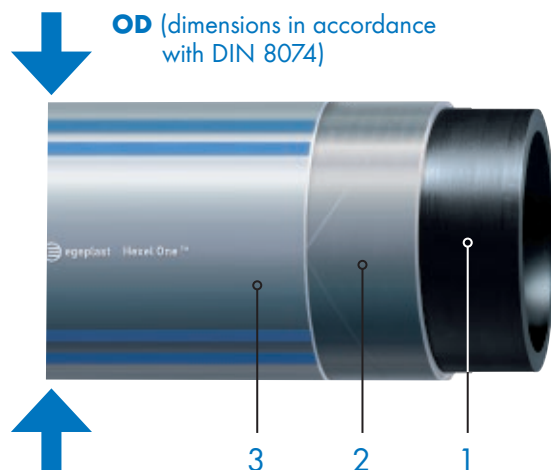
MOP = Maximum Operating Pressure

Permissible operating pressures		
Dimension	Gas ($C \geq 2,0$)	Drinking water/waste water/industry ($C \geq 1.25$)
90 x 8.2 mm	16 bar	30 bar
110 x 10.0 mm	16 bar	30 bar
125 x 11.4 mm	16 bar	30 bar
160 x 14.6 mm	16 bar	25 bar

Other dimensions and operating pressures on request

egeplast HexelOne®

HexelOne® is a PE high pressure pipe made of a **“homogeneous material”** with 3 functional layers.

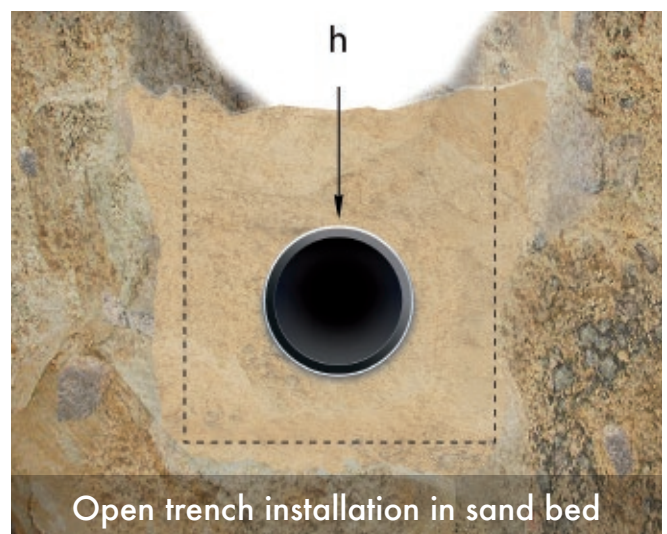


- 1: Excellent and proven medium durability due to PE 100-RC in the inner layer
- 2: Enhanced pressure resistance due to a middle layer made of stretched PE 100
- 3: Proven weldability in compliance with DVS due to the outer layer made of PE 100

egeplast HexelOne® high pressure pipes comprise a PE 100-RC core pipe, two layers of high strength, modified tapes made of PE 100 and an outer layer made of PE 100. In dimensional terms the 'mono-composite' HexelOne® structure consisting exclusively of PE 100 / PE 100-RC materials complies with DIN 8074.

The silver coloured outer layer identifies the high pressure pipe with its 3 functional layers made of homogeneous materials, while the coloured double stripes stand for the medium to be transported.

Application/recommended use

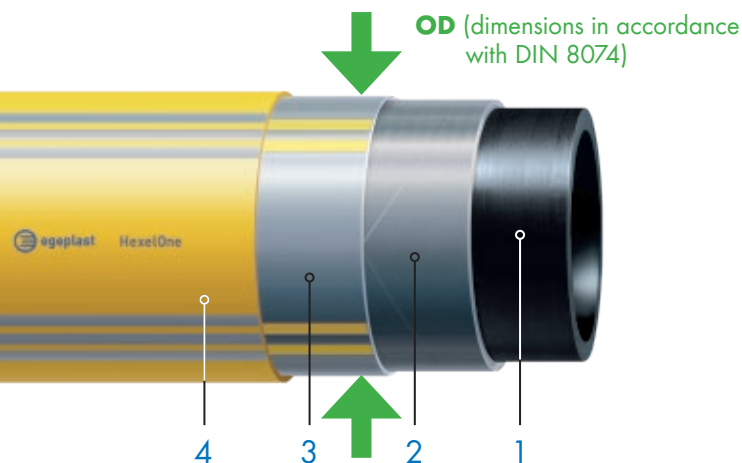


Product data sheet HexelOne®

egeplast HexelOne®	
Pipe structure:	Pipes with dimensions in accordance with DIN 8074
Dimensions:	90 x 8.2 mm 110 x 10.0 mm 125 x 11.4 mm 160 x 14.6 mm Dimensions in accordance with DIN 8074
Applications:	Drinking water, gas and wastewater pressure mains and industrial pipelines
Material:	PE 100 / PE 100-RC
Welding group:	003
Identification:	Lettering each metre / media-related colouring
Forms of delivery:	Coils/drums sticks in 12 m lengths Others on request
Certification pipe and jointing technology:	TÜV SÜD / DVGW
Standards and regulations/installation technology:	DVGW W400-1/2, DIN EN 805, DIN EN 12007, G 469, GW 332, GW 335-A5

egeplast HexelOne® SLM

HexelOne® SLM: a pipe made of a „**homogeneous material**“ with 3 functional layers and added, abrasion-resistant protective outer layer



- 1: Excellent and proven medium durability due to PE 100-RC in the inner layer
- 2: Enhanced pressure resistance due to a medium layer made of stretched PE 100
- 3: Proven weldability in compliance with DVS due to the outer layer made of PE 100
- 4: **Added protective outer layer as protection from scratches and notches**

egeplast HexelOne® SLM high pressure pipes comprise a PE 100-RC core pipe, two layers of high strength, modified tapes made of PE 100 and an outer layer made of PE 100. In di-

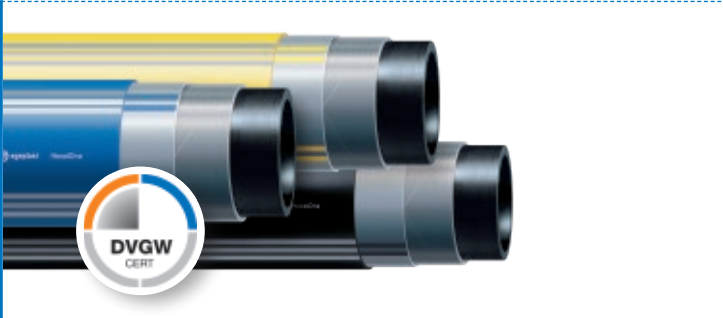
Applications/recommended use men- sional terms the 'mono-composite' HexelOne® structure consisting exclu- sively of PE 100 / PE 100-RC materials complies with DIN 8074.

In addition the pipe has an added pro- tective outer layer which enables it to be used with the following installation methods.

Applications/recommended use

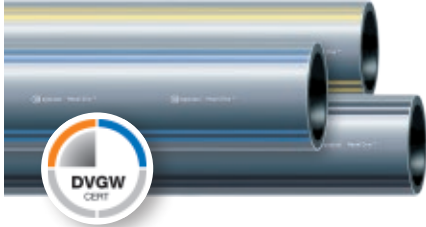
	Open trench installation in sand bed		Open trench installation without sand bed		Ploughing
	Milling		Relining		Horizontal directional drilling
	Pipe bursting of steel pipes				

Product data sheet HexelOne® SLM

egeplast HexelOne® SLM	
Pipe structure:	Pipes with dimensions in accordance with DIN 8074 with added, outer protective layer
Dimensionen:	90 x 8.2 mm 110 x 10.0 mm 125 x 11.4 mm 160 x 14.6 mm Dimensions in accordance with DIN 8074 plus protective outer layer
Applications:	Drinking water, gas and wastewater pressure mains and industrial pipelines
Applications:	PE 100 / PE 100-RC Protective outer layer: polyolefin
Welding group:	003
Identification:	Lettering each metre / media-related colouring
Forms of delivery:	Coils/drums sticks in 12 m lengths Others on request
Certification pipe and jointing technology:	TÜV SÜD / DVGW
Standards and regulations/installation technology:	DVGW W400-1/2, GW 320-1, GW 321, GW 323, GW 324, DIN EN 805, DIN EN 12007, G 469, GW 332, GW 335-A5

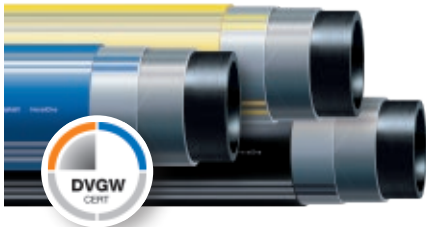
2 Pipes

2.1 HexelOne®



Dimension	HexelOne® drinking water pipe			HexelOne® gas pipe		
	Sticks 12 m	Coil	Drum	Sticks 12 m	Coil	Drum
90 x 8.2 mm	x	x	x	x	x	x
110 x 10.0 mm	x	x	x	x	x	x
125 x 11.4 mm	x	x	x	x	x	x
160 x 14.6 mm	x	x	x	x	x	x

2.2 HexelOne® SLM



Dimension	HexelOne® SLM drinking water pipe			HexelOne® SLM gas pipe		
	Sticks 12 m	Coil	Drum	Sticks 12 m	Coil	Drum
90 x 8.2 mm	x	x	x	x	x	x
110 x 10.0 mm	x	x	x	x	x	x
125 x 11.4 mm	x	x	x	x	x	x
160 x 14.6 mm	x	x	x	x	x	x

3 Fittings

3.1 HexelPress® compression fittings

DMP-PVK



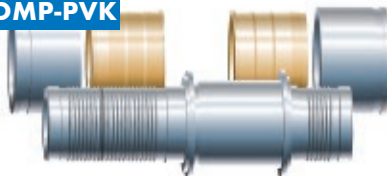
HexelPress® coupling

Compression fitting as coupling, used to establish the pipe joint on the construction site using corresponding tools



Dimension	Drinking water pipe Material: stainless steel	Gas pipe Material: steel, chromated
	Item No.	Item No.
90 x 8.2 mm	105 945	105 940
110 x 10.0 mm	105 944	105 937
125 x 11.4 mm	105 946	105 938
160 x 14.6 mm	111 408	105 939

DMP-PVK



HexelPress® coupling (SI) for subsequent installation

Compression fitting as coupling, used to establish (a subsequent) pipe joint where an axial movement of pipe ends is impossible (i.e. after HDD)



Dimension	Drinking water pipe Material: stainless steel	Gas pipe Material: steel, chromated
	Item No.	Item No.
90 x 8.2 mm	upon request	105 941
110 x 10.0 mm	upon request	105 942
125 x 11.4 mm	upon request	105 943
160 x 14.6 mm	upon request	110 825

DMP-PVF**HexelPress® flange adapter**

Compression fitting as flange adapter, used to establish a flange joint on the construction site using corresponding tools

Flange adapter dimensions: in acc. with DIN EN 1092



Dimension	Drinking water pipe Material: stainless steel, drilled to PN 40	Gas pipe Material: steel, chromated drilled to PN 16
	Item No.	Item No.
90 x 8.2 mm - DN80	105 934	106 273
110 x 10.0 mm - DN100	106 244	105 931
125 x 11.4 mm - DN100	105 935	106 274
160 x 14.6 mm - DN150	111 410	105 932

DMP-PVF**Flange adapter**

Flange adapter for jointing by means of combination welding. Factory-pressed with piece of pipe (length approx. 80 cm), can be shortened

Flange adapter dimensions: acc. with DIN EN 1092



Dimension	Drinking water pipe Material: stainless steel, drilled to PN 40	Gas pipe Material: steel, chromated drilled to PN 16
	Item No.	Item No.
90 x 8.2 mm - DN80	105 936	111 461
110 x 10.0 mm - DN100	111 407	112 801
125 x 11.4 mm - DN100	111 450	111 435
160 x 14.6 mm - DN150	111 451	111 436

DMP-PVB45**HexelPress® 45° elbows**

Compression fitting as 45° elbow, for jointing on the construction site using corresponding tools



Dimension	Drinking water pipe Material: stainless steel	Gas pipe Material: steel, chromated
	Item No.	Item No.
90 x 8.2 mm	111 413	105 920
110 x 10.0 mm	105 921	105 923
125 x 11.4 mm	105 922	105 924
160 x 14.6 mm	111 414	105 925

DMP-PVB45**45° elbows**

45° elbow, for jointing by means of combination welding.
Factory-pressed with piece of pipe (length approx. 80 cm), can be shortened



Dimension	Drinking water pipe Material: stainless steel	Gas pipe Material: steel, chromated
	Item No.	Item No.
90 x 8.2 mm	111 465	111 459
110 x 10.0 mm	111 445	111 432
125 x 11.4 mm	111 446	111 433
160 x 14.6 mm	111 447	105 926

DMP-PVB90**HexelPress® 90° elbows**

Compression fitting as 90° elbow, for jointing on the construction site using corresponding tools



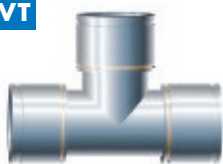
Dimension	Drinking water pipe Material: stainless steel	Gas pipe Material: steel, chromated
	Item No.	Item No.
90 x 8.2 mm	105 928	105 915
110 x 10.0 mm	105 927	105 914
125 x 11.4 mm	105 929	105 916
160 x 14.6 mm	111 409	105 917

DMP-PVB90**90° elbows**

90° elbow, for jointing by means of combination welding.
Factory-pressed with piece of pipe (length approx. 80 cm), can be shortened



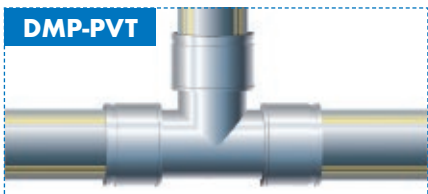
Dimension	Drinking water pipe Material: stainless steel	Gas pipe Material: steel, chromated
	Item No.	Item No.
90 x 8.2 mm	105 930	111 460
110 x 10.0 mm	112 717	105 918
125 x 11.4 mm	111 448	111 434
160 x 14.6 mm	111 449	105 919

DMP-PVT**HexelPress® equal tee**

Compression fitting as equal tee, for jointing in on the construction site using corresponding tools



Dimension	Drinking water pipe Material: stainless steel	Gas pipe Material: steel, chromated
	Item No.	Item No.
90 x 8.2 mm	111 415	111 233
110 x 10.0 mm	111 416	105 947
125 x 11.4 mm	111 417	105 948
160 x 14.6 mm	111 418	105 949

DMP-PVT**Equal tee**

Equal tee, for jointing by means of combination welding.
Factory-pressed with piece of pipe (length approx. 80 cm), can be shortened



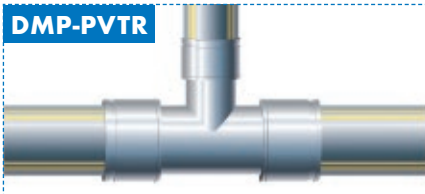
Dimension	Drinking water pipe Material: stainless steel	Gas pipe Material: steel, chromated
	Item No.	Item No.
90 x 8.2 mm	111 466	111 231
110 x 10.0 mm	111 452	111 438
125 x 11.4 mm	111 453	111 439
160 x 14.6 mm	111 454	111 440

DMP-PVTR**HexelPress® reduced tee**

Compression fitting as reduced tee, for jointing on the construction site using corresponding tools



OD 1 [mm]	OD 2 [mm]	Drinking water pipe Material: stainless steel	Gas pipe Material: steel, chromated
		Item No.	Item No.
110	90	111 419	111 425
125	110	111 420	111 426
125	90	111 421	111 427
160	125	111 422	111 428
160	110	111 423	111 429
160	90	112 790	112 789

DMP-PVTR**Reduced tee**

Reduced tee, jointing by means of combination welding.
Factory-pressed with piece of pipe (length approx. 80 cm), can be shortened



OD 1 [mm]	OD 2 [mm]	Drinking water pipe Material: stainless steel	Gas pipe Material: steel, chromated
		Item No.	Item No.
110	90	111 467	111 463
125	110	111 455	111 441
125	90	111 456	111 232
160	125	111 457	111 443
160	110	111 458	111 440
160	90	112 791	112 792

DMP-PVA**HexelPress® transition piece, short design**

Compression fitting as transition piece, with short steel weld-on end, for welding in steel pipes, on the HexelOne® side for jointing on the construction site using corresponding tools after welding in the steel pipe.



Dimension	to OD [mm]	Gas pipe Material: steel, chromated Weld-on end manganese phosphated
		Item No.
90 x 8.2 mm	88.9	105 905
110 x 10.0 mm	114.3	105 904
125 x 11.4 mm	114.3	105 906
160 x 14.6 mm	168.3	105 907

DMP-PVA**HexelPress® transition piece, long design**

Compression fitting as transition piece, with long steel weld-on end, for welding in steel pipes, on the HexelOne® side for pressing in on the construction site using corresponding tools



Dimension	to OD [mm]	Gas pipe Material: steel, chromated Weld-on end manganese phosphated
		Item No.
90 x 8.2 mm	88.9	105 911
110 x 10.0 mm	114.3	105 910
125 x 11.4 mm	114.3	105 909
160 x 14.6 mm	168.3	105 908

DMP-PVA**Transition piece, long design**

Transition piece, with long steel weld-on end, for welding in steel pipes, on the HexelOne® side for jointing by means of combination welding.
Factory-pressed with piece of pipe (length approx. 80 cm), can be shortened



Dimension	to OD [mm]	Gas pipe Material: steel, chromated Weld-on end manganese phosphated
		Item No.
90 x 8.2 mm	88.9	111 226
110 x 10.0 mm	114.3	108 581
125 x 11.4 mm	114.3	111 228
160 x 14.6 mm	168.3	108 582

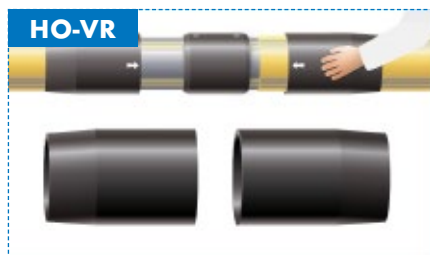
3.2 Electrofusion Couplers**FT-EM****HexelOne® electrofusion couplers**

TÜV-approved electrofusion coupler for the HexelOne® system, jointing by means of combination welding



Dimension	Drinking water pipe Material: PE 100	Gas pipe Material: PE 100
	Art.-Nr.	Item No.
d 90 mm	105 956	105 956
d 110 mm	105 954	105 954
d 125 mm	106 249	106 249
d 160 mm	105 955	105 955

3.3 Accessories



Header pipe

Header pipe to bridge butt edges when using HexelOne® electrofusion couplers. For use of HexelOne® pipes with protective outer layer in trenchless installation

Dimension	Item No.
d 90 mm	106 349
d 110 mm	105 957
d 125 mm	106 350
d 160 mm	105 958



Shrinking sleeve

Shrinking sleeve for the fixation of the header pipes in trenchless applications

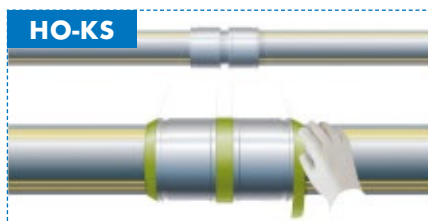
Dimension	Item No.
d 90 mm	123263 + 123803
d 110 mm	123264 + 123804
d 125 mm	123265 + 123805
d 160 mm	123268 + 123808



Grease

Grease, suitable for use in foodstuffs, for lubricating sliding surfaces of the HexelPress® compression fittings

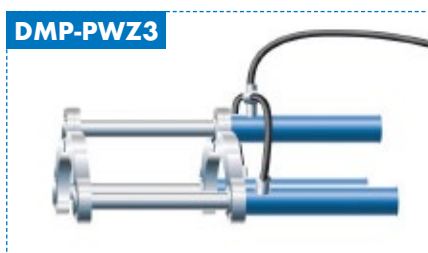
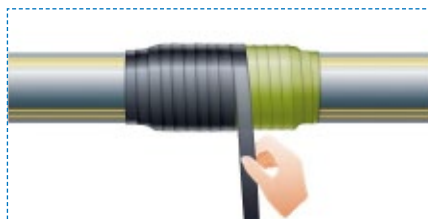
Quantity	Item No.
70 ml tins	105 965



2-layer corrosion protection system

2-layer corrosion protection system for all HexelPress® compression fittings

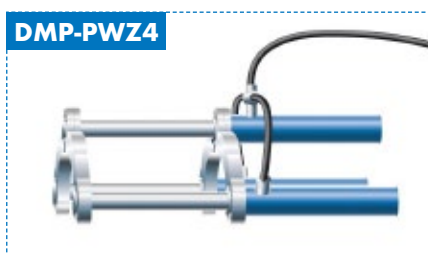
Designation	Format	Item No.
egeplast filling green	CZ 6141, 2 kg block	105 964
egeplast wrapping green	LCW 4250, 5 m roll, 50 mm wide	101 171
egeplast mechanical protect	LCW-PVC, 30 m roll, 50 mm wide	101 173



Compression tool for HexelPress® compression fittings

Including manual hydraulic pump for jointing on the construction site

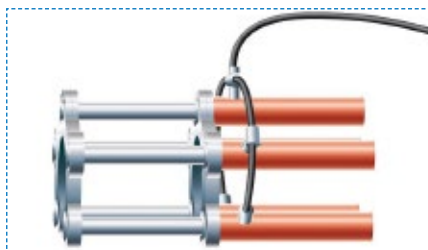
Designation	Format	Item No.
Compression tool	OD 90-110 mm	105 952

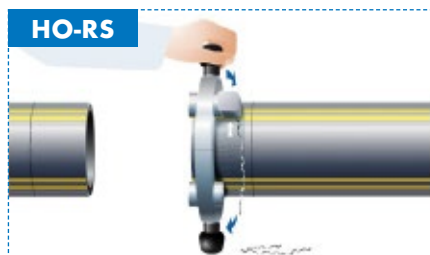


Compression tool for HexelPress® compression fittings

Including manual hydraulic pump and insertion aid for jointing on the construction site

Designation	Format	Item No.
Compression tool	OD 110-125-160 mm	105 953

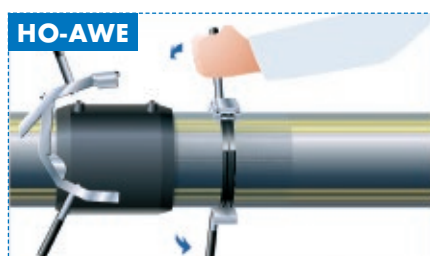




Rotary scraper

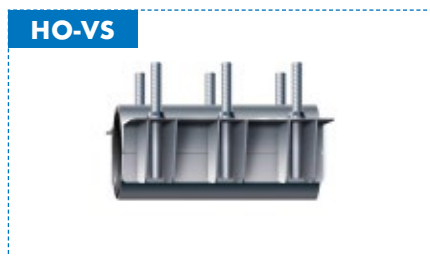
Universal scraper to prepare for electrofusion welding, for treating pipe ends and for use on the pipe

Dimension	Item No.
d 90 mm	106 323
d 110 mm	105 993
d 125 mm	106 324
d 160 mm	105 994



External debader

Dimension	Item No.
d 90 mm	112 100
d 110-160 mm	112 101



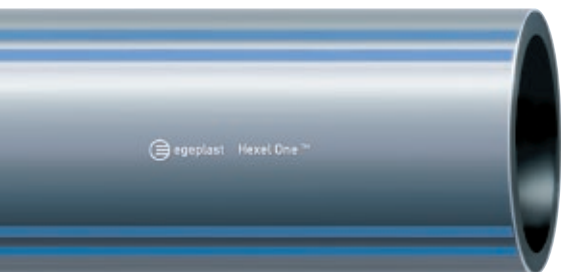
Reinforcement clamp

Metal clamp for reinforcement of the HexelOne® pipe after squeeze-off

Dimension	Length	Item No.
d 90 mm	300 mm	106 344
d 110 mm	300 mm	105 966
d 125 mm		
d 160 mm	400 mm	105 967

4 RFP Forms

4.1 RFP form for egeplast HexelOne® drinking water pipe



Preliminary remark:

Silver-coloured egeplast HexelOne® Raised Pressure drinking water pipe, blue double stripes identify the medium of drinking water. Dimensions are in accordance with DIN 8074, DIN EN 12201-2, three-layered structure with integrated functional layers made of PE100 and PE100-RC materials in accordance with DIN EN 12201-1. Inner layer made of black PE100-RC (FNCT in accordance with DVS 2203-4; requirement: ≥ 8760 h, $T=80^{\circ}$ C, $s=4$ N/mm², 2% Arcopal).

Pipe manufacturer certified acc. to DIN EN ISO 9001 (quality management), DIN EN ISO 14001 (environmental management) as well as DIN EN ISO 50001 (energy management).

It is essential that all requisite pipeline joints are made in accordance with the manufacturer's technical specifications. Welding is carried out in accordance with the requirements of the valid DVS technical guidelines. Jointing areas must be carried out in accordance with the pipe manufacturer's current regulations concerning technical installation. Pipelines must be stored and transported on the construction site in accordance with KRV guidelines.

Product:

egeplast HexelOne® Raised Pressure drinking water pipe

Manufacturer:

egeplast international GmbH

Robert-Bosch-Str. 7

D-48268 Greven

Tel.: +49 2575 9710-0

Fax: +49 2575 9710-110

e-mail: info@egeplast.de

www.egeplast.eu

Specifications:

egeplast HexelOne® Raised Pressure drinking water pipe

Pipe dimension:

_____ mm x _____ mm

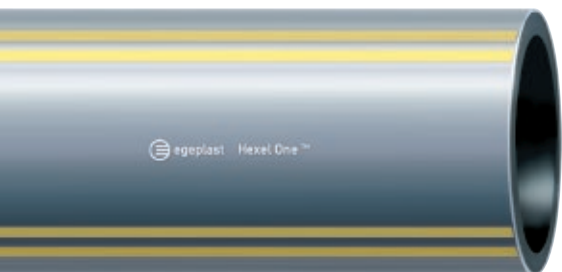
☐ Supplied as 12 m sticks

☐ Supplied as coils/drums

To supply _____ linear meters and install professionally as high pressure drinking water pipe in accordance with DIN and

pertinent installation instructions: _____ €/metre

4.2 RFP form for egeplast HexelOne® gas pipe



Preliminary remark:

Silver-coloured egeplast HexelOne® Raised Pressure gas pipe, yellow/orange double stripes identify the medium of natural gas. Dimensions are in accordance with DIN 8074, DIN EN 1555-2 three-layered structure with integrated functional layers made of PE100 and PE100-RC materials in accordance with DIN EN 1555-1. Inner layer made of black PE100-RC (FNCT in accordance with DVS 2203-4; requirement: ≥ 8760 h, $T=80^{\circ}$ C, $s=4$ N/mm², 2% Arcopal).

Pipe manufacturer certified acc. to DIN EN ISO 9001 (quality management), DIN EN ISO 14001 (environmental management) as well as DIN EN ISO 50001 (energy management).

It is essential that all requisite pipeline joints are made in accordance with the manufacturer's technical specifications. Welding is carried out in accordance with the requirements of the valid DVS technical guidelines. Jointing areas must be carried out in accordance with the pipe manufacturer's current regulations concerning technical installation. Pipelines must be stored and transported on the construction site in accordance with KRV guidelines.

Product:

egeplast HexelOne® Raised Pressure gas pipe

Manufacturer:

egeplast international GmbH

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Fax: +49 2575 9710-110

e-mail: info@egeplast.de

www.egeplast.eu

Specifications:

egeplast HexelOne® Raised Pressure gas pipe

Pipe dimension:

_____mm x _____mm

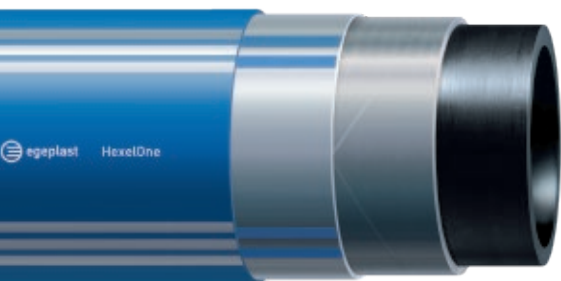
☐ Supplied as 12 m sticks

☐ Supplied as coils/drums

To supply _____ linear meters and install professionally as high pressure drinking water pipe in accordance with DIN and

pertinent installation instructions: _____ €/metre

4.3 RFP form for egeplast HexelOne® SLM drinking water pipe



Preliminary remark:

egeplast HexelOne® SLM high pressure drinking water pipe. Dimensions are in accordance with DIN 8074, DIN EN 12201-2, with added protective outer layer made of polyolefin. Medium pipe with three-layered structure with integrated functional layers made of PE100 and PE100-RC materials in accordance with DIN EN 12201-1. Inner layer made of black PE100-RC (FNCT) in accordance with DVS 2203-4; requirement: ≥ 8760 h, $T=80^{\circ}\text{C}$, $s=4\text{ N/mm}^2$, 2% Arcopal.

Pipe manufacturer certified acc. to DIN EN ISO 9001 (quality management), DIN EN ISO 14001 (environmental management) as well as DIN EN ISO 50001 (energy management).

It is essential that all requisite pipeline joints are made in accordance with the manufacturer's technical specifications. Welding is carried out in accordance with the requirements of the valid DVS technical guidelines. Jointing areas must be carried out in accordance with the pipe manufacturer's current regulations concerning technical installation. Pipelines must be stored and transported on the construction site in accordance with KRV guidelines.

Product:

egeplast HexelOne® SLM high pressure drinking water pipe

Manufacturer:

egeplast international GmbH

Robert-Bosch-Str. 7

D-48268 Greven

Tel.: +49 2575 9710-0

Fax: +49 2575 9710-110

e-mail: info@egeplast.de

www.egeplast.eu

Specifications:

egeplast HexelOne® SLM high pressure drinking water pipe

Pipe dimension:

_____ mm x _____ mm

☐ Supplied as 12 m sticks

☐ Supplied as coils/drums

To supply _____ linear meters and install professionally as high pressure drinking water pipe in accordance with DIN and

pertinent installation instructions: _____ €/metre

4.4 RFP form for egeplast HexelOne® SLM gas pipe



Preliminary remark:

egeplast HexelOne® SLM high pressure gas pipe. Dimensions are in accordance with DIN 8074, DIN EN 1555-2, with added protective outer layer made of polyolefin. Medium pipe with three-layered structure with integrated functional layers made of PE100 and PE100-RC materials in accordance with DIN EN 1555-1. Inner layer made of black PE100-RC (FNCT in accordance with DVS 2203-4; requirement: ≥ 8760 h, $T=80^{\circ}\text{C}$, $s=4\text{ N/mm}^2$, 2% Arcopal).

Pipe manufacturer certified acc. to DIN EN ISO 9001 (quality management), DIN EN ISO 14001 (environmental management) as well as DIN EN ISO 50001 (energy management).

It is essential that all requisite pipeline joints are made in accordance with the manufacturer's technical specifications. Welding is carried out in accordance with the requirements of the valid DVS technical guidelines. Jointing areas must be carried out in accordance with the pipe manufacturer's current regulations concerning technical installation. Pipelines must be stored and transported on the construction site in accordance with KRV guidelines.

Product:

egeplast HexelOne® SLM high pressure gas pipe

Manufacturer:

egeplast international GmbH

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Specifications:

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Notes

[illegible]

[illegible]

Our customer service team will be happy to answer any queries on the installation, use, servicing or repair of our products or other questions. Our Sales Force and Technical Service are also available to provide any technical assistance you require.

Telephone: +49 2575 9710-0
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Information, sources and background details regarding our sustainability management can be found on our website at www.egeplast.de/en/sustainability



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